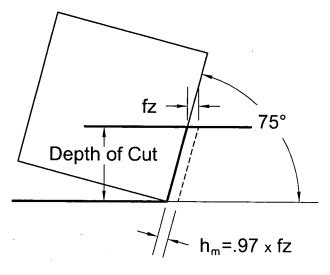


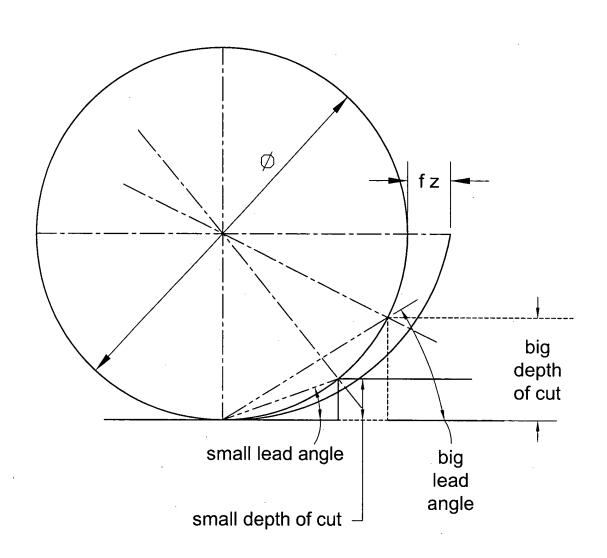
FIG. 1A



Depth of Cut 90° — h_m= fz

FIG. 1C

FIG. 1B



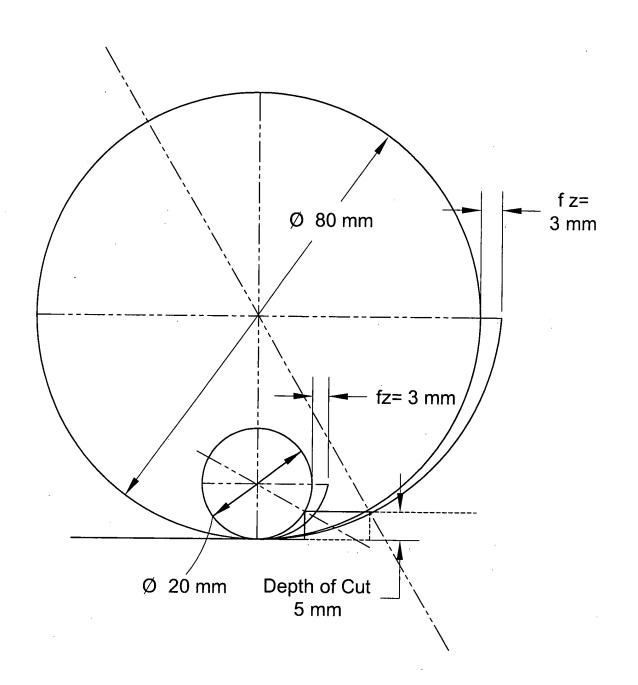


FIG. 3

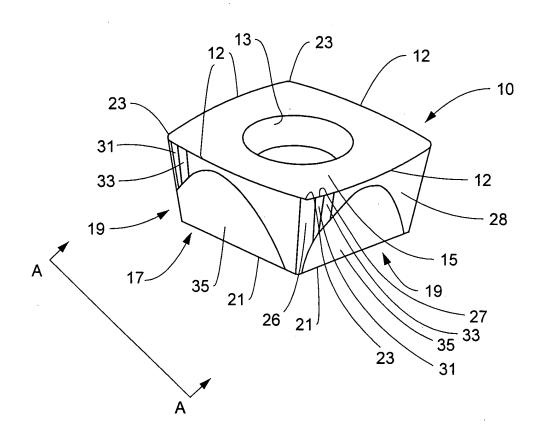


FIG. 4A

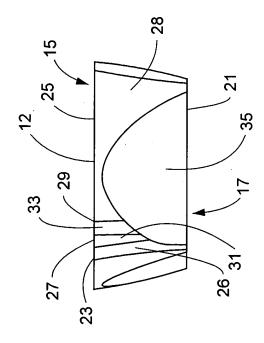


FIG. 4C

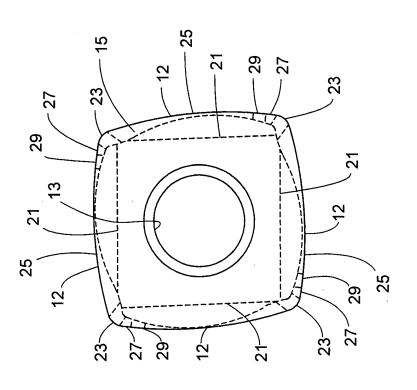


FIG. 4B

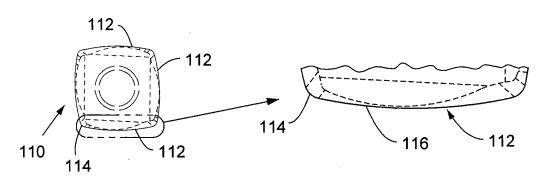


FIG. 5A

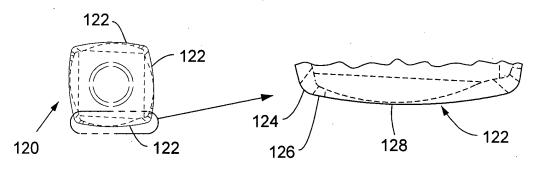


FIG. 5B

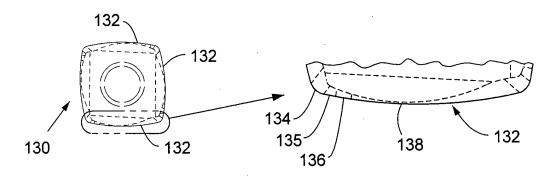


FIG. 5C

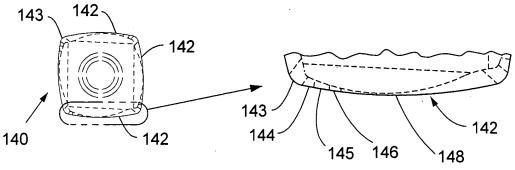


FIG. 5D

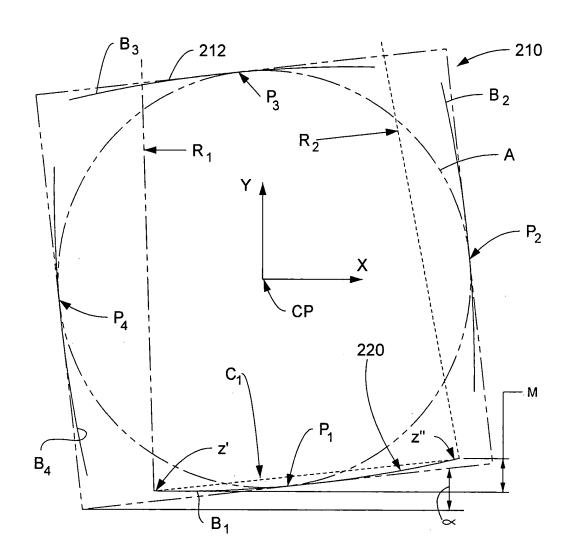
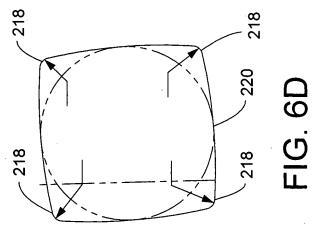
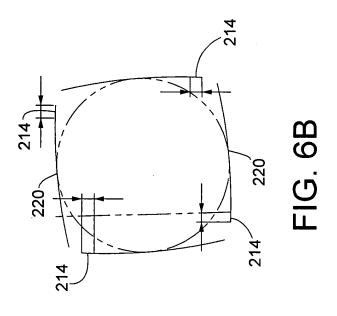


FIG. 6A



216 214 216 214 216 214 EIG. 6C



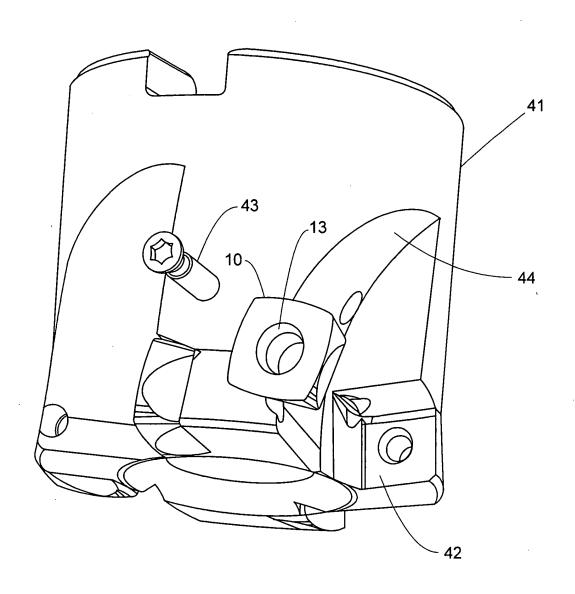


FIG. 7

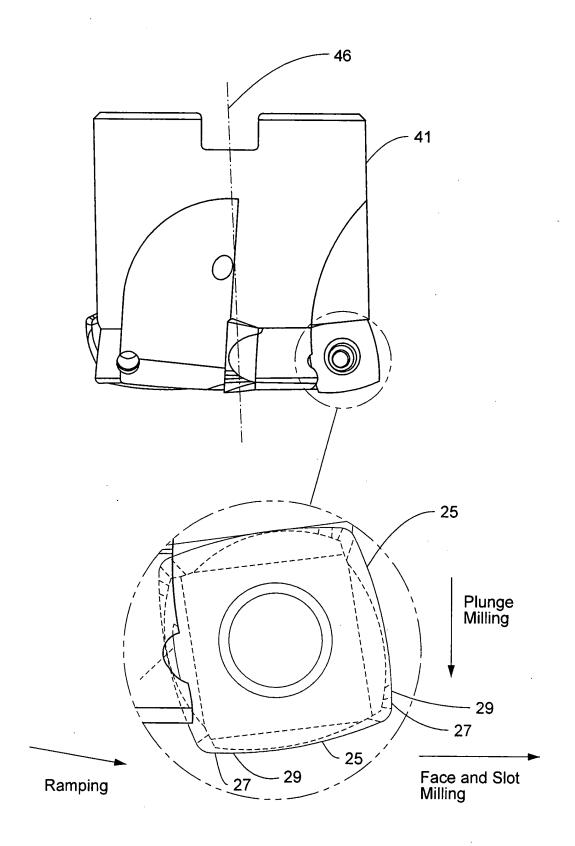


FIG. 8

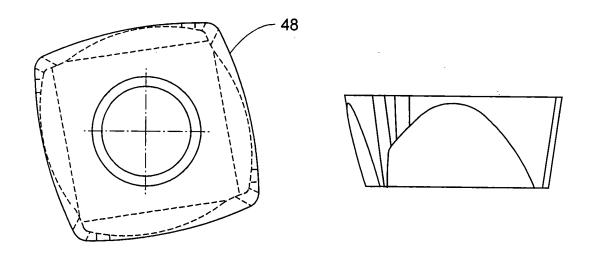


FIG. 9A

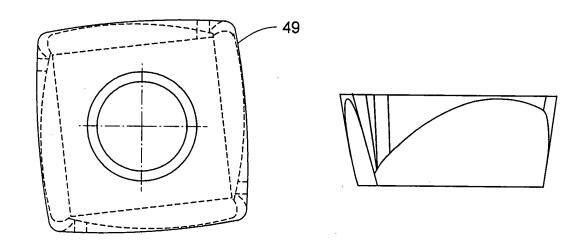


FIG. 9B

HIGH FEED FACE MILLING Application No. 10/686,308 61 - 65 - 66 61 - 64 62

Title: CUTTING INSERT FOR

SECTION A-A

FIG. 10